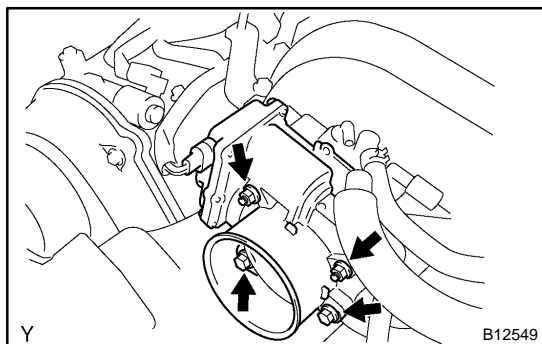


INSTALLATION

1. INSTALL THROTTLE BODY

- (a) Connect the water bypass hose to the manifold thermostat on the throttle body.



- (b) Install a new gasket and the throttle body with the 2 bolts and 2 nuts.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

- (c) Connect the water bypass hose to the No.5 water bypass pipe on the throttle body.
(d) Connect the connector.

2. INSTALL INTAKE AIR CONNECTOR PIPE

3. FILL WITH ENGINE COOLANT (See page [CO-2](#))

4. START ENGINE AND CHECK FOR ENGINE COOLANT LEAKS

5. INSTALL V-BANK COVER